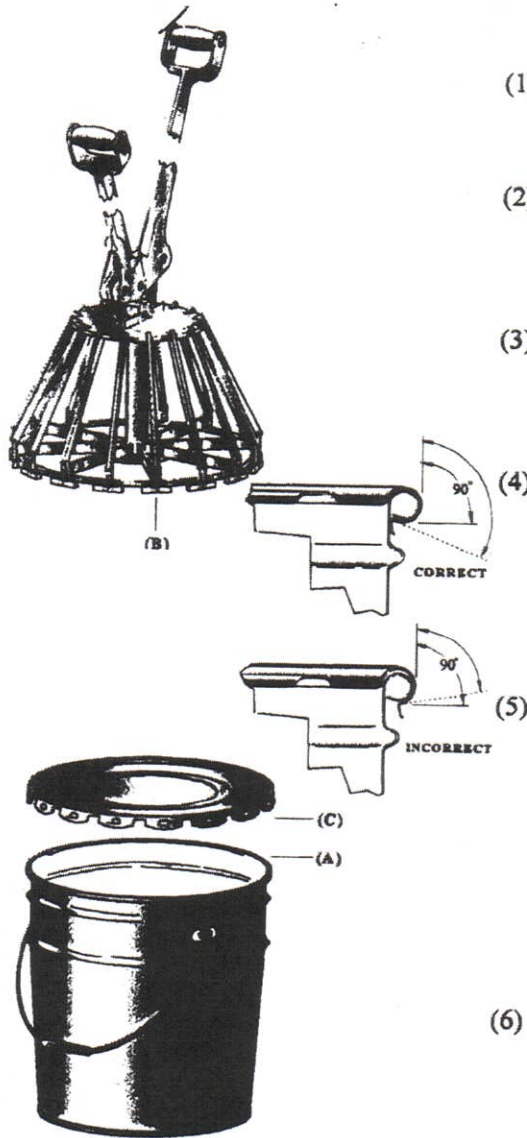


Southline Metal Products Company
Pail Assembly Guidelines

Closure Instructions

Open Head Lug Cover Pail



- (1) After filling the pail, seat the lug cover onto the false wire (A) of the pail making sure that contact is made with the gasket.
- (2) If using a manual crimping tool, place the tool over the cover, align the tool segments (B) with the cover lugs (C), making sure that it is level and evenly seated on the cover.
- (3) Push down on the tool handles evenly until the tool has bottomed out (adjustment setting). Release the tool, rotate it approximately one inch, and proceed to make another crimp.
- (4) After completion of the closure, the cover gasket should be uniformly compressed, and the cover lugs should be tightly secured to the false wire (see illustration for the correct closure). If it is necessary, normally an adjustment can be made to the tool to obtain the proper closure.
- (5) If using a pneumatic semi-automatic tool connect the air supply to the tool using a suggested air pressure of 80 P.S.I. Follow the same procedure as (Number 1) align the tool segments with the cover lugs, actuate the tool, insure that the cover lugs are tightly secured to the false wire (see illustration for the correct closure). Adjustments can be made to the tool if required for the proper closure. Do not over crimp.
- (6) Our containers must be properly closed before being offered for transportation. The assembly guidelines listed should be followed, but not limited to, to insure that the container will perform to the UN marking indicated thereon.

Please Note

The components of a pail from one pail manufacturer should not be intermingled with those of another. This insures the proper fit of the subassemblies and performance of the pail.