## **TEST REPORT NO. 54818**



Pelican Products, Inc. 23215 Early Avenue Torrance, CA 90505 
 Our Job No.
 T54818

 Contract
 —

 Your P.O. No.
 47246

 Date
 July 16, 2007

This report contains true and correct data obtained in the performance of the test program set forth in your purchase order. Test methods, results, and equipment used are recorded on these data sheets.

Where applicable, instrumentation used in obtaining this data has been calibrated using standards which are traceable to the National Institute of Standards and Technology.

SUMMARY:

One Container, Part No. 1630 (no serial number), was subjected to Leak and Impact Testing in accordance with MIL-C-4150J, Paragraphs 4.6.3.2 and 4.6.3.5.2.3. Complete test details, including photos and equipment lists, and test results are contained in this report.

Test Date: 7/11/07-7/12/07

STATE OF CALIFORNIA COUNTY OF SAN BERNARDINO SS.	TEST OPERATIONS
Douglas G. Anderson says: That the information contained in this report is the result of complete and carefully conducted tests and is to the best of his knowledge true and correct in all respects. SUBSORIBED and sworn to before me this 18 day of 100, 2007 by Phillip Knoll personally known to me or proved to me on the pasis of satisfactory evidence to be the person who appeared before me. CAROL A. GARRITY Commission # 1472052 Notary Public - California Riverside County My Comm. Expires Mar 8, 2008	TEST ENGINEER Miche And 7/16/07 M. Bovard DEPT. MANAGER P. Knoll QUALITY ASSURANCE P. Knoll G. Montgomery G. Montgomery



**Date** 7/11/2007

Specimen	Container	
		RECEIVING INSPECTION
No. of Specimens I	Received:	One (1)

CustomerPelican Products, Inc.Job No.T54818

Record identification information exactly as it appears on the tag or specimen:

**.**...

	r: Pelican Products, I			
P/N's	1630	S/N's	N/A	
				<u> </u>

How does identification information appear: (name plate, tag, painted, imprinted, etc.) Sticker

**Examination:** Visual, for evidence of damage, poor workmanship, or other defects, and completeness of identification.

**Inspection Results:** There was no visible evidence of damage to the specimen(s) unless otherwise noted below.

Inspected By Skip Buckler 7/11/2007 1 Sheet No. 1 of Approved When Mirel Date 1/16/07

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SB-614-Rev. 08/06





	Test Title	Leak (pre-Impact)			
Customer	Pelican Products, I	าс.		Job No. T54	4818
Specimen	Container			Date Started	7/11/2007
Part No.	See Recv. Insp.	Serial No.	See Recv. Insp.	Date Comp.	7/11/2007
Spec. MII	L-C-4150J	Par. 4.6.3.2	Photo Yes	Amb. Temp.	70 ± 20°F

### **Requirements:**

No. of Specimens: One (1) Temperature: Ambient

### Test Method:

Perform the test by submerging the test item in water so that the uppermost surface is not less than 1 inch or more than 2 inches below the surface of the water. Keep the test item submerged for 1 hour minimum. Ensure the water temperature is not less than 40°F below the temperature at which the specimen is sealed.

After submersion carefully dry the outside of the specimen where the opening will be made. Open the container and carefully inspect for leakage. Record the results.

### **Test Results:**

All Testing was performed per the Test Method and Requirements stated above. No visible evidence of damage or leakage to the test specimen was observed upon completion of testing.

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Photograph I Leak Test (pre-Impact)









Photograph 3 Post Leak Test (pre-Impact)





Photograph 4 Post Leak Test (pre-Impact)





Photograph 5 Post Leak Test (pre-Impact)



	Test Title	Impact					
Customer	Pelican Products, In	с.				_ Job No	818
Specimen	Container					Date Started	7/12/2007
Part No.	See Recv. Insp.	s	erial No.	See Recv. Insp		Date Comp.	7/12/2007
Spec. Mil	C-4150J	Par.	4.6.3.5.2.3	B Photo	Yes	_ Amb. Temp.	70 ± 20°F

### **Requirements:**

No. of Specimens: Temperature: Relative Humidity: Sides: Impacts:

-25 (+0/-6) °C and 60 (+6/-0) °C Ambient 4 (2 sides, 2 ends) 8 total (4 at each temperature)

### **Test Method:**

For this test, use a test apparatus consisting of a platform suspended from a height at least 16 feet above the floor, and a bumper made of flat, rigid concrete or an equally unyielding flat barrier. The platform must be suspended by four or more ropes so that the platform remains horizontal when pulled back. The platform shall be large enough to support the entire container and when hanging free shall have its top surface approximately 9 inches above the floor and its leading edge at least 3 inches from the surface of the bumper. The bumper shall be 18 inches high, wide enough to make full contact with the container, and shall have sufficient mass to resist the impacts without displacement. The impact surface shall be oriented perpendicular to the line of the swing of the platform.

Before testing, record the weight and dimensions of the test item. Condition the test item at the desired temperature (-25°C or 60°C) until it has reached a stable temperature before starting the impacts.

Install the test item on the test apparatus. The test item shall be loaded with the actual contents for which it is designed, or with a dummy load. The specimen shall be placed on the platform with the surface which is to be impacted projecting beyond the front end of the platform so that the specimen just touches the vertical surface of the bumper when the platform is hanging freely. Photograph the test setup.

Perform the test by pulling the platform back so that the center of gravity of the pack is raised by 9 inches, resulting in an impact velocity of 7 feet per second. Release the test item and allow it to swing freely so the container impacts against the bumper. Perform the impact test on each side and each end that has a horizontal dimension of less than 9.5 ft.

Upon completion of the testing, perform a visual inspection and make note of any changes or breaks in the container. Inspect the packing and the contents and make note of their conditions.

(continued)

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Engineer

Tested By Part 7/14/07



Test Title	Impact			Date 7/12/2007
Customer	Pelican Products, Inc.			Job No
Specimen	Container			Technician I. Garcia IG 7-12-0
Part No.	See Recv. Insp.	Serial No.	See Recv. Insp.	Engineer M. Bovard 745 7116/07

### (continued)

### **Test Results:**

All Testing was performed per the Test Method and Requirements stated above. Before testing the test item was found to weigh 31 lbs and have internal dimensions 27.7" long, 21" wide, and 15.5" high. The test item was weighted with a dummy load of 90 lbs per Table 1 in MIL-C-4150J. Upon completion of the testing, there were minor scrapes on the sides that had been impacted (see photos). However, no functional damage to the containers was seen.





Photograph 6 Dummy Load for Impact Test



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Photograph 9 Impact Test Setup





Photograph 10 Impact Test Setup









Photograph 12 Typical Impact Test – After Impact





Photograph 13 Post Impact Test – Minor Scratches on Container Surface





Wyle

# Pelican Products Inc J/ N-T54818 Container

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Impact TEST TITLE:

Technician: I. Garcia Date: 07/12/2007 Job No.: T54818 CUSTOMER: Pelican

IG- 7-12 -07

Specimen: Container

ingineer: <u>M. Bovard <i>M</i> 1/16/07</u>		
l. Bovard 2	CALIBRATION	
Engineer: <u>N</u>	CALIE	10.4
	WVI E #	
See Recv. Insp.	RANGE	
Serial No.:	MODEL #	
	MANIJEACTURER	
See Recv. Insp.		
Part No.:		

L D							
e					LAST	T DUE	ACCY.
	Keithley	2700	10VDC & Type T TC's	W14901	11/15/2006	11/15/2007	±2%
	Keithley	7700	20 Channels Volts or TC's	W12436	11/01/2006	11/01/2007	Mfg. Spec.
Scale/Electronic A	A&D	FG-60K	0 - 150 lbs	W12414	12/19/2006	12/19/2007	±0.05 lbs
Stopwatch	Cole Parmer	365530	10 hour	W13605	04/23/2007	10/23/2007	.1 sec
Tape Measure	Lufkin	AL725MAG	0 to 25 Feet	W50758	11/13/2006	11/13/2007	Mfg. Spec.

Where applicable, the listed test equipment has been calibrated using standards which are traceable to the National Institute of Science & Technology. Certificates and reports of all calibrations are retained in the Wyie Laboratories QA files and are available for inspection upon request. \*Equipment identified as System Calibration are verified prior to use.

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	Test Title Leak (post-Impact)		
ustomer	Pelican Products, Inc.	Job No. T54	1818
specimen	Container	Date Started	7/12/2007
art No.	See Recv. Insp. Serial No. See Recv. Insp.	Date Comp.	7/12/2007
pec. M	L-C-4150J Par. 4.6.3.2 Photo Yes	Amb. Temp.	70 ± 20°F
Re	equirements:		
	No. of Specimens: One (1) Temperature: Ambient		
Те	st Method:		
su ter	Perform the test by submerging the test item in water so that the t less than 1 inch or more than 2 inches below the surface of the wat bmerged for 1 hour minimum. Ensure the water temperature is not le mperature at which the specimen is sealed. After submersion carefully dry the outside of the specimen whe ade. Open the container and carefully inspect for leakage. Record the	er. Keep the tes ss than 40°F be ere the opening v	t item low the
	st Results:		
	All Testing was performed per the Test Method and Requirement of damage or leakage to the test specimen was observenting.		

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