

SAFETY DATA SHEET

1. Identification

1. Identification			
Product identifier	HydroForce® Industrial Strength Degreaser - 1 qt		
Other means of identification			
Product Code	No. 14415 (Item# 1004970)		
Recommended use	General purpose degreaser		
Recommended restrictions	None known.		
Manufacturer/Importer/Supplier	/Distributor information		
Manufactured or sold by:			
Company name	CRC Industries, Inc.		
Address	885 Louis Dr.		
	Warminster, PA 18974 US		
Telephone			
General Information	215-674-4300		
Technical Assistance	800-521-3168		
Customer Service	800-272-4620		
24-Hour Emergency (CHEMTREC)	800-424-9300 (US)		
Website	www.crcindustries.com		
2. Hazard(s) identification	1		
Physical hazards	Corrosive to metals	Category 1	
Health hazards	Acute toxicity, inhalation	Category 4	
	Skin corrosion/irritation	Category 1	
	Serious eye damage/eye irritation	Category 1	
	Specific target organ toxicity, single exposure	Category 1 (gastrointestinal system, respiratory system)	
	Specific target organ toxicity, repeated exposure (inhalation)	Category 2 (respiratory system)	
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 3	
	Hazardous to the aquatic environment, long-term hazard	Category 3	
OSHA defined hazards	Not classified.		
Label elements			
Signal word	Danger		
Hazard statement	May be corrosive to metals. Causes severe skin burns and eye damage. Harmful if inhaled. Causes damage to organs (gastrointestinal system, respiratory system). May cause damage to organs (respiratory system) through prolonged or repeated exposure by inhalation. Harmful to aquatic life. Harmful to aquatic life with long lasting effects.		
Precautionary statement	-		
Prevention	doors and windows or use other means to ens is drying. If you experience any symptoms liste	e mist or vapor. Use with adequate ventilation. Open sure a fresh air supply during use and while product ed on this label, increase ventilation or leave the eat, drink or smoke when using this product. Wear ction/face protection. Avoid release to the	

environment.

Response	If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse. If inhaled: Remove person to fresh air and keep comfortable for breathing. Immediately call a poison center/doctor. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If exposed: Call a poison center/doctor. Absorb spillage to prevent material damage.
Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
water		7732-18-5	70 - 80
sodium xylenesulphonate		1300-72-7	5 - 10
alcohols, C12-15, ethoxylated		68131-39-5	1 - 3
dioctyl sodium sulfosuccinate		577-11-7	1 - 3
dipropylene glycol methyl ether		34590-94-8	1 - 3
potassium hydroxide		1310-58-3	1 - 3
sodium metasilicate		6834-92-0	1 - 3
tetrasodium ethylenediaminetetraacetate		64-02-8	1 - 3
alcohols, C8-10, ethoxylated propoxylated		68603-25-8	0.4 - 2

Specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures	
Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a POISON CENTER or doctor/physician if you feel unwell.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	This product is miscible in water. Prevent entry into waterways, sewer, basements or confined areas.
	Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage	
Precautions for safe handling	Do not breathe mist or vapor. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices. For product usage instructions, see the product label.
Conditions for safe storage, including any incompatibilities	Store in a cool, dry place out of direct sunlight. Store in corrosive resistant container with a resistant inner liner. Store in original tightly closed container. Keep only in the original container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

Components	Туре	Value
dipropylene glycol methyl ether (CAS 34590-94-8)	PEL	600 mg/m3
		100 ppm
US. ACGIH Threshold Limit Val	ues	
Components	Туре	Value
dipropylene glycol methyl ether (CAS 34590-94-8)	STEL	150 ppm
	TWA	100 ppm
potassium hydroxide (CAS 1310-58-3)	Ceiling	2 mg/m3
US. NIOSH: Pocket Guide to Ch	nemical Hazards	
Components	Туре	Value
dipropylene glycol methyl ether (CAS 34590-94-8)	STEL	900 mg/m3
		150 ppm
	TWA	600 mg/m3
		100 ppm
potassium hydroxide (CAS 1310-58-3)	Ceiling	2 mg/m3
ogical limit values N	No biological exposure limits noted for the ingredient(s).	
osure guidelines		
US - California OELs: Skin desi	gnation	
dipropylene glycol methyl eth US - Tennessee OELs: Skin des		Can be absorbed through the skin.
dipropylene glycol methyl eth	ner (CAS 34590-94-8)	Can be absorbed through the skin.

US ACGIH Threshold Limit	Values: Skin designation	
	yl ether (CAS 34590-94-8) Can be absorbed through the skin.	
	Chemical Hazards: Skin designation	
	yl ether (CAS 34590-94-8) Can be absorbed through the skin.	
	yl ether (CAS 34590-94-8) Can be absorbed through the skin.	
Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower should be available when handling this product.	
Individual protection measures	s, such as personal protective equipment	
Eye/face protection	Wear safety glasses with side shields (or goggles).	
Skin protection		
Hand protection	Wear protective gloves such as: Nitrile. Rubber.	
Other	Wear appropriate chemical resistant clothing.	
Respiratory protection	If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.	
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.	
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.	

9. Physical and chemical properties

Appearance	
Physical state	Liquid.
Form	Liquid.
Color	Red.
Odor	Pleasant.
Odor threshold	Not available.
рН	13.1
Melting point/freezing point	-112 °F (-80 °C) estimated
Initial boiling point and boiling	212 °F (100 °C) estimated
range	
Flash point	None.
Evaporation rate	Slow.
Flammability (solid, gas)	Not available.
Upper/lower flammability or exp	losive limits
Flammability limit - lower (%)	1.1 % estimated
Flammability limit - upper (%)	36 % estimated
Vapor pressure	4.6 hPa estimated
Vapor density	Not available.
Relative density	1.09
Solubility(ies)	
Solubility (water)	Soluble.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	608 °F (320 °C) estimated
Decomposition temperature	Not available.
Viscosity	Not available.

10. Stability and reactivity

Reactivity	Reacts violently with strong acids. This product may react with oxidizing agents. May be corrosive to metals.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials. Do not mix with other chemicals.
Incompatible materials	Acids. Oxidizing agents. Metals.
Hazardous decomposition products	Aldehydes. Ketones. Organic acids. Carbon oxides. Formaldehyde.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Harmful if inhaled. May cause damage to organs by inhalation. May cause damage to organs through prolonged or repeated exposure by inhalation.	
Skin contact	Causes severe skin burns.	
Eye contact	Causes serious eye damage.	
Ingestion	Causes digestive tract burns.	
Symptoms related to the physical, chemical and toxicological characteristics	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.	

Information on toxicological effects

Acute toxicity	Harmful if inhaled.	
Components	Species	Test Results
sodium metasilicate (CAS 6834-92	2-0)	
<u>Acute</u>		
Oral		
LD50	Rat	1280 mg/kg
Skin corrosion/irritation	Causes severe skin burns and e	ye damage.
Serious eye damage/eye irritation	Causes serious eye damage.	
Respiratory or skin sensitization	I Contraction of the second	
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected to cause skin sensitization.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	Not classifiable as to carcinogenicity to humans.	
Not listed. OSHA Specifically Regulated Not listed.	Evaluation of Carcinogenicity d Substances (29 CFR 1910.100	
US. National Toxicology Pro Not listed.	gram (NTP) Report on Carcinog	ens
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Causes damage to organs (gastrointestinal system, respiratory system).	
Specific target organ toxicity - repeated exposure	May cause damage to organs (respiratory system) through prolonged or repeated exposure by inhalation.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	May cause damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful.	

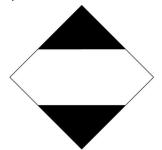
Ecotoxicity

Harmful to aquatic life with long lasting effects.

Components		Species	Test Results
alcohols, C12-15, ethoxylated	I (CAS 68131-39	9-5)	
Aquatic			
Acute			
Crustacea	EC50	Water flea (Daphnia magna)	0.4 - 0.75 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas)	2.7 mg/l, 96 hours
dioctyl sodium sulfosuccinate	(CAS 577-11-7)		
Aquatic			
-	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	20 - 40 mg/l, 96 hours
potassium hydroxide (CAS 13	310-58-3)		
Aquatic			
Fish	LC50	Western mosquitofish (Gambusia affinis)	80 mg/l, 96 hours
sodium metasilicate (CAS 683	34-92-0)		
Aquatic	,		
•	EC50	Water flea (Ceriodaphnia dubia)	0.28 - 0.57 mg/l, 48 hours
Fish	LC50	Western mosquitofish (Gambusia affinis)	
sodium xylenesulphonate (CA			
Aquatic	10 1000-12-1)		
Aqualic			
	EC50	Water flea (Daphnia magna)	> 1020 mg/l, 48 hours
			> 1020 mg/l, 40 hours
tetrasodium ethylenediaminet	etraacetate (CA	5 64-02-8)	
Aquatic		-	
Fish	LC50	Bluegill (Lepomis macrochirus)	> 100 mg/l, 96 hours
Acute			
Crustacea	EC50	Invertebrates (Invertebrates)	> 100 mg/l, 48 hours
sistence and degradability	No data is ava	ailable on the degradability of any ingredier	nts in the mixture.
accumulative potential			
bility in soil	No data availa	able.	
ner adverse effects	No other adve	erse environmental effects (e.g. ozone depl	etion, photochemical ozone creation
	potential, end	ocrine disruption, global warming potential)	are expected from this component.
3. Disposal consideratio	ns		
posal instructions	If discarded, this product is considered a RCRA corrosive waste, D002. Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain int sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose in accordance with all applicable regulations.		
zardous waste code	D002: Waste	Corrosive material [pH <=2 or =>12.5, or c	orrosive to steel]
ntaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container emptied.		
. Transport information	•		
•			
T UN number	UN1760		
т	UN1760	ids, n.o.s. (potassium hydroxide RQ = 555	56 LBS, sodium metasilicate), Limited
T UN number	UN1760 Corrosive liqu	ids, n.o.s. (potassium hydroxide RQ = 555	56 LBS, sodium metasilicate), Limited
T UN number UN proper shipping name Transport hazard class(es) Class	UN1760 Corrosive liqu	ids, n.o.s. (potassium hydroxide RQ = 555	56 LBS, sodium metasilicate), Limited
T UN number UN proper shipping name Transport hazard class(es) Class Subsidiary risk	UN1760 Corrosive liqu Quantity 8 -	ids, n.o.s. (potassium hydroxide RQ = 555	56 LBS, sodium metasilicate), Limited
T UN number UN proper shipping name Transport hazard class(es) Class Subsidiary risk Label(s)	UN1760 Corrosive liqu Quantity 8 - 8	ids, n.o.s. (potassium hydroxide RQ = 555	56 LBS, sodium metasilicate), Limited
T UN number UN proper shipping name Transport hazard class(es) Class Subsidiary risk Label(s) Packing group	UN1760 Corrosive liqu Quantity 8 - 8 II		
T UN number UN proper shipping name Transport hazard class(es) Class Subsidiary risk Label(s) Packing group Special precautions for use	UN1760 Corrosive liqu Quantity 8 - 8 II r Read safety ir	nstructions, SDS and emergency procedure	
T UN number UN proper shipping name Transport hazard class(es) Class Subsidiary risk Label(s) Packing group	UN1760 Corrosive liqu Quantity 8 - 8 II	nstructions, SDS and emergency procedure	

Packaging bulk	242
ΙΑΤΑ	
Not permitted for shipment by	air.
IMDG	
UN number	UN1760
UN proper shipping name	CORROSIVE LIQUID, N.O.S. (potassium hydroxide, sodium metasilicate), Limited Quantity
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	II
Environmental hazards	
Marine pollutant	No.
EmS	F-A, S-B
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

DOT; IMDG



15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

CERCLA Hazardous Substance List (40 CFR 302.4)

potassium hydroxide (CAS 1310-58-3)

CERCLA Hazardous Substances: Reportable quantity

potassium hydroxide (CAS 1310-58-3) 1000 LBS

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.	
Safe Drinking Water Act (SDWA)	Not regulated.
Food and Drug Administration (FDA)	Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Classified hazard categories	Corrosive to metal Acute toxicity (any route of exposure) Skin corrosion or irritation Serious eye damage or eye irritation
	Specific target organ toxicity (single or repeated exposure)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous Yes chemical

SARA 313 (TRI reporting) Not regulated.

US state regulations

US. New Jersey Worker and Community Right-to-Know Act

dipropylene glycol methyl ether (CAS 34590-94-8) potassium hydroxide (CAS 1310-58-3)

US. Massachusetts RTK - Substance List dipropylene glycol methyl ether (CAS 34590-94-8)

potassium hydroxide (CAS 1310-58-3)

US. Pennsylvania Worker and Community Right-to-Know Law

dipropylene glycol methyl ether (CAS 34590-94-8) potassium hydroxide (CAS 1310-58-3)

US. Rhode Island RTK

dipropylene glycol methyl ether (CAS 34590-94-8) potassium hydroxide (CAS 1310-58-3)

California Proposition 65



WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov

California Proposition 65 - CRT: Listed dat	te/Carcinogenic substance
formaldehyde (CAS 50-00-0)	Listed: January 1, 1988
California Proposition 65 - CRT: Listed dat	te/Developmental toxin
methanol (CAS 67-56-1)	Listed: March 16, 2012

Volatile organic compounds (VOC) regulations

EPA

VOC content (40 CFR 51.100(s))	8.2 %
Consumer products (40 CFR 59, Subpt. C)	Not regulated

4 %

State

Consumer products

This product is regulated as a General Purpose Degreaser (non-aerosol). This product is not compliant to be sold for use in California. This product is compliant in all other states. 4 %

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VOC content (CA)
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VOC content (OTC)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	No

Country(s) or region

Inventory name

On inventory (yes/no)* Yes

United States & Puerto Rico

Toxic Substances Control Act (TSCA) Inventory

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	01-06-2020
Prepared by	Allison Yoon
Version #	01
Further information	CRC # 433E/1002414
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Revision information	Composition / Information on Ingredients: Disclosure Overrides Physical & Chemical Properties: Multiple Properties Toxicological Information: Toxicological Data Transport Information: Agency Name, Packaging Type, and Transport Mode Selection GHS: Classification